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### **Climaproof Cosmetic Complex**

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The present invention refers to a climaproof cosmetic complex  
10 having a long-time moisture-retaining effect and water  
resistance.

From the state of the art, water-resistant products are known  
which are used in the field of decorative cosmetics.  
15 EP 1013256 B1 describes a mascara in which an aqueous phase is  
dispersed in a liquid fat phase wherein said aqueous phase also  
contains a film-forming polymer system formed as solid particles  
as well as lamellar filling substances. EP 925778 B1 describes  
an aqueous emulsion of solid silicone compounds in combination  
20 with film-forming polymers representing a water-resistant care  
product for the skin and lips. EP 1064930 B1 describes i.a. a  
make-up consisting of an aqueous phase with fibres dispersed  
therein and a cross-linked, solid, elastomeric  
polyorganosiloxane.

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It is an object of the present invention to provide a climaproof  
cosmetic complex having a long-time moisture-retaining effect  
and at the same time excellent water resistance and transfer  
resistibility.

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According to the present invention, said climaproof cosmetic  
complex comprises:

0.1 - 90 % by weight of a gelled oil composition consisting of  
an oil component and a polymer component, which polymer

component is selected from the group consisting of tri-block copolymers, star polymers, radial polymers, multi-block polymers of polystyrene, polyethylene, polyvinyl chloride, polyisoprene, polybutadiene, ethylene/butadiene copolymers, ethylene/propylene

5 copolymers, ethylene/butylene copolymers, ethylene-propylene/diene

copolymers, styrene-ethylene/propylene copolymers, styrene-isoprene

copolymers, styrene-butadiene copolymers, styrene-

ethylene/propylene-styrene copolymers, styrene-

10 styrene-ethylene/butadiene-styrene copolymers, styrene-isoprene-styrene

copolymers, styrene-butadiene-styrene copolymers, and mixtures

thereof;

0.1 - 80 % by weight of a topic water-repellent cross-linked

polyester consisting of polyvalent alcohols and mono- or

15 dicarbon acids;

0.01 - 20 % by weight of a water-absorbing powder having a particle size of 1 to 100 µm, which powder is selected from the group consisting of natural plant powders rich in cellulose, maltodextrine, starch, starch/polyacrylates copolymers, silicon

20 dioxide, silicates, synthetic polymers made from acrylic monomers and mixtures thereof;

0.01 - 20 % by weight of a thickening agent; and

0.1 - 50 % by weight of organic solvents, carrier substances, or mixtures thereof,

25 each related to the total weight of the complex.

Climaproof complex is a skin protection complex against weather-related environmental damage. The complex forms an adhesive waterresistat film on skin and prevents the penetration of the

30 foreign compounds such as dusts and pollution accomplished by rain or snow into skin. The complex has a sustained water retaining capability that prevents skin dehydration by wind or sun.

A preferred range for the gelled oil composition in the climaproof complex is 20 to 70 % by weight.

- 5 Advantageously, the polymer share in the oil composition is in the range of 1:5 to 1:50 polymer component:oil component.

The oil component is e.g. selected among hydrocarbons, fatty alcohols, natural and synthetic oils, esters, ethers, and  
10 mixtures thereof.

The polymer component is, as mentioned above, selected from tri-block copolymers, star polymers, radial polymers, multi-block polymers, and combinations thereof. These synthetic polymers or  
15 copolymers are e.g. polystyrene, polyethylene, polyvinyl chloride, polyisoprene, polybutadiene, ethylene/butadiene copolymers, ethylene/propylene copolymers, ethylene/butylene copolymers, ethylene-propylene/diene copolymers, styrene-ethylene/propylene copolymers, styrene-ethylene/butadiene  
20 copolymers, styrene-isoprene copolymers, styrene-butadiene copolymers, styrene-ethylene/propylene-styrene copolymers, styrene-ethylene/butadiene-styrene copolymers, styrene-isoprene-styrene copolymers, styrene-butadiene-styrene copolymers, and mixtures thereof. Special preferred are one or more di-block-  
25 copolymers, one or more tri-block copolymers and mixtures thereof.

Particularly preferred for the polymer component are 20-70 % by weight.

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A prerequisite for the topic water-repellent substance is to have a skin affinity, to be insoluble in water and to have a long endurance in water. Furthermore, it is capable of retaining

powder-like substances and thus to protect the upper layers of the epidermis.

The topic water-repellent substance has a molecular weight ranging from 600 to 8,000 and is a cross-linked polyester consisting of polyvalent alcohols and mono- or dicarbon acids. Polyvalent alcohols include, for example, trimethylpentane diol, glycerine or diethylene glycol.

10 The acids include, for example, adipic acid and fatty acids. A preferred water-repellent substance is e.g. Trimethylpentanediol/Adipic acid/Glycerine Copolymer.

15 The gelled oil composition and the topic water-repellent substance are complementary in their properties in such a manner that the strong skin affinity, transfer resistibility and stickiness of the topic water-repellent substance and the water-resistant and film-forming properties of the gelled oil composition result in an extremely transfer-resistant and thus 20 climate-resistant (climaproof) film the overall effect of which exceeds the individual effect thus providing a synergistic effectiveness.

25 Preferably, the water-absorbing powder is based on natural plant origins that are rich in cellulose and/or silica, e.g. bamboo powder, cotton powder, wood powder, guar gum, xanthan gum etc. or on other substances such as maltodextrine, starch, starch derivatives and polyacrylates including such ones like a 30 starch/acrylamide/sodium acrylate copolymer. Silicon dioxide (silica) and its derivatives such as aluminum magnesium silicate and calcium silicate as well as synthetic polymers made from acrylic monomers may also be used for this purpose.

Particularly preferred for the water absorbing powder are 2-8 % by weight.

An oil-based complex such as 12-hydroxy stearic acid, high-  
5 molecular hydrocarbons, polyethylene, natural and synthetic waxes, acids and esters having melting points between 60 and 100 °C may preferably be used as thickening agent.

Suitable solvents or carrier substances include polar and non-  
10 polar oils, hydrocarbons, ether, esters as well as alcohols such as alkoxylated alcohols, polyvalent alcohols and polyols. Examples include ethyl alcohol, isopropanol, propylene glycol, dipropylene glycol, ethylene glycol, glycerine, diacetine, triacetine, isopropyl palmitate, isododecane, isohexadecane,  
15 triglycerides and mineral oil.

In addition, the complex may contain 0.01 to 50 % by weight cross-linked silicone polymers bringing about a better hydrophobic wash-off resistibility. Examples include silicones  
20 forming a polymer network; cross-linked dimethylpolysiloxane elastomers, and mixtures thereof in volatile silicone oil; dimethyl/vinyl dimeticone cross-polymer; dimeticone/phenyl vinyl dimeticone cross-polymer; cross-linked silicone polyether copolymers with cyclopentasiloxane; dimeticone cross-polymer.  
25

The complex according to the present invention can be integrated as an essential component into decorative cosmetic products such as foundations, lotions, lipsticks, eye shadow, lip glosses, make-up's, rouges and also creams, cleanser, body shampoos,  
30 sunscreens, after-shaves and deodorant preparations, and the complex provides such products with the desired climaproofness, an improved transfer behaviour, endurance on the skin, and water-repellent behaviour.

These decorative cosmetic products may contain further active agents and auxiliary substances. For instance, agents for improving skin penetration may be included which allow a better deposition of active agents. Such intensifiers include ethoxydiglycol, panthenol, and phytanetriol.

The percentage of the climaproof cosmetic complex in a decorative cosmetic product may range from 0.1 to 99.9 % by weight. Its use in a range from 5 to 40 % by weight is preferred, special preferred are 5-20 %.

In addition to the complex according to the present invention, the decorative cosmetic products may contain further auxiliary substances and active agents such as e.g. pigments, colourants, antioxidants, preservatives, other moisture-retaining agents, softeners, fragrances, stabilisers, adstringents, cell turn-over promotors, cell proliferation stimulators, anti-inflammatory agents, anti-microbial agents, hormone regulators, enzyme inhibitors, UV adsorbers, sunscreens etc..

The invention further concerns the use of a cosmetic complex in cosmetic products, which complex comprises  
0.1 - 90 % by weight of a gelled oil composition consisting of  
25 an oil component and a polymer component;  
0.1 - 80 % by weight of a topic water-repellent substance;  
0.01 - 20 % by weight of a water-absorbing powder having a particle size of 1 to 100 µm;  
0.01 - 20 % by weight of a thickening agent; and  
30 0.1 - 50 % by weight of organic solvents, carrier substances, or mixtures thereof, for skin protection against weather-related environmental damage.

The share of the complex in a cosmetic product is in the range of 5' to 80 % by weight, preferred 5-40 % by weight, related to the total weight of the cosmetic composition.

- 5 The present invention will hereinafter be further explained by means of examples. All percentages are to mean % by weight unless specified otherwise.

In the attached drawing

- Fig. 1: shows a diagram with % of dye released into water  
10 through an area (film) protected by the inventive complex.

Example 1                   **Climaproof Complex I**

(viscosity= 8,000-10,000 Pa.s (cps))

15	Phase	Ingredients	% (wt./wt.)
	A	Isododecane, ethylene/propylene/styrene copolymer, and butylenes/ethylene/styrene copolymer	40-50
20		Isododecane	20-30
	B	Trimethylpentanediol/adipic acid/glycerin Copolymer	5-15
		Methylheptyl isostearate	5-15
25	C	Di-C12-15 alkyl fumarate	0.5-1.5
		Behenoyl stearic acid	0.5-1.5
		Cyclomethicoan and dimethicone copolymer	5-15
	D	Bamboo powder	1-5
	E	Preservatives	0.3-1.0
30		Fragrance	0.3-1.2
		<b>Total</b>	<b>100.0</b>

The procedure for formulating the complex is the following:

- The ingredients of Phase A are added into a clean, dry,  
35 stainless steel kettle equipped with a mixer. With slow mixing, the mixture is heated to 80°C and the temperature maintained until the batch is uniform with no undissolved raw materials present.

In a separate stainless steel vessel, the ingredients of Phase B are premixed until uniform. Phase B is added to Phase A with moderate mixing speed and maintained at 75°C until the batch is uniform. During continuous mixing the ingredients of Phase C are 5 added to Phase A+B and the batch temperature maintained at 75°C until uniform. The heating is discontinued and cooling the batch to 50°C started. When batch temperature reaches 50°C, phase D is added to the main batch kettle. Mixing well until batch is uniform and homogeneous followed.

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Phase E is added to the main batch and is mixed well until the batch is uniform and homogeneous.

Example 2                   **Climaproof complex II**

15 viscosity= 12,000-15,000 Pa.s (cps)

Phase	Ingredients	% (wt./wt.)
A	Hydrogenated isobutene, hydrogenate styrene/isoprene copolymer, and hydrogenate styrene/butadiene copolymer	55-65
20	Isododecane	10-20
B	Trimethylpentanediol/adipic acid/glycerin copolymer	10-20
25	Hydrogenated polydecene	5-15
C	Polyethylene	0.5-1.5
D	Modified starch	1-5
E	Preservatives	0.3-1.0
30	Fragrance	0.3-1.2
	<b>Total</b>	<b>100.0</b>

The procedure for formulation is according to example 1.

Example 3                   **Climaproof complex III**

35 viscosity= 22,000-30,000 Pa.s (cps)

Phase	Ingredients	% (wt./wt.)
A	Isononyl isononanoate, ethylene/propylene/	20-30

	styrene copolymer, and butylenes/ethylene/ styrene copolymer	
	Isopropyl palmitate	20-30
5	B Adipic acid/diethylene glycol/glycerin copolymer	15-25
	Hydrogenated polydecene	15-25
C	Synthetic wax	2.5-10
D	Bamboo powder	1-5
E	Preservatives	0.3-1.0
	Fragrance	0.3-1.2
10	<b>Total</b>	<b>100.0</b>

The procedure for formulation is according to example 1.

Example 4 Comparative test 1

- 15 There was prepared a basic lotion. To the basic lotion different parts of the climaproof complex I was added.

Formula of basic lotion

20	<b>Phase A</b>	water	75-85
		glycerine USP	1-5
		Acrylates/C10-30 Alkyl Acrylate	
		Crosspolymer	0.1-0.5
		Polysorbate 60	0.2-0.7
25	<b>Phase B</b>	mineral oil	3-8
		stearyl alcohol	0.5-4
		cetyl alcohol	1-5
		glyceril monostearate	1-5
		octyl palmitate	1-5
30	<b>Phase C</b>	water	1-5
		triethanolamine 99%	0.1-0.5
	<b>Phase D</b>	phenonip	0.8-1.2
		<b>Total</b>	<b>100.0</b>

- 35 The procedure for formulating the basic lotion is the following: The ingredients of Phase A are added into a clean, dry, stainless steel kettle equipped with a mixer. With slow mixing, one begins to heat the batch to 75°C and maintains the temperature until the batch is uniform with no undissolved raw materials present. In a separate stainless steel vessel, the ingredients of Phase B are premixed and the batch is heated to 75°C until uniform. Phase B is added to Phase A with moderate to

high mixing speed. The batch temperature is maintained at 75°C and the batch is mixed for 20 minutes or longer until uniform. After continued mixing the ingredients of Phase C are added to Phase A+B and the batch temperature maintained at 75°C until uniform. The heating is discontinued and one began to cool the batch to 50°C. When batch temperature reaches 50°C, phase D is added to the main batch kettle. Mixing well until batch is uniform and homogeneous followed.

- 10 With the basic lotion the test lotions A,B,C and D are prepared; 0, 10, 20 and 70% by weight of the climaproof complex were included, respectively.

0.1 gram of each sample was evenly spread on a glass slide that  
15 contains .20mg of 0.2% blue #1. The whole slide was dried at 50°C  
for 20 minutes and then cooled to room temperature.

**Testing:** Each prepared slide was immersed into twenty-five grams of water for a desired time period. After removing the slide,  
20 the remained water solution was analyzed by the UV-VIS spectrophotometer to measure the color intensity.

## Test Results:

Table 1

25 , Climaproof Film Protection:

Prevention dye (%) released into water

Min	no complex (A)	70% complex (D)	20% complex (C)	10% complex (B)
0	0.06±0.13	0.0001±0.03	0.03±0.15	0.03±0.15
2.5	58.78±8.55	4.23±5.84	15.69±1.01	30.78±7.38
5	81.70±15.55	2.19±0.77	17.34±2.09	32.78±4.54
10	81.01±4.70	2.99±0.32	25.31±6.56	37.73±7.97
20	85.77±5.52	4.07±1.17	26.04±6.60	38.84±9.21

The results are shown in Figure 1. The significant decreasing of % of dye released in water by a lotion with 10% climaproof

complex by nearly 50% demonstrates the excellent water-resistibility and clima-protecting characteristics of the complex according to the present invention.

5    Example 5 Comparative test 2

There was prepared a basic lotion according to example 4. To the basic lotion, 10% of climaproof complex I, II and III was included, respectively.

10

0.1 gram of sample was evenly spread on a glass slide that contains 20 mg of 0.2% blue #1. The whole slide was dried at 50°C for 20 minutes and then cooled to room temperature.

15    The test procedure is according to example 4. The percentages of dye retained in the film were calculated as following:

% Dye retained in the film = 100% - (color intensity in the remained water solution / color intensity of 20 mg of 0.2% blue #1 in 25 g of water)

20

**Test Results:**

Table 2  
Climaproof Film Protection:

retained dye (%) in protective film

10% complex I	10% complex II	10% complex III	No complex
A	B	C	D
74.0 ± 6.6	39.2 ± 9.5	38.9 ± 4.2	14.2 ± 5.5

The results show that with 10% complex, about 2.5 to 5 times of protection was received in comparing to the basis lotion without complex.

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Example 6 Climaproof complex IV

Viscosity = 85,000-150,000 Pa.s (cps)

Phase	Ingredients	% (wt./wt.)
A	Hydrogenated isobutene, hydrogenated styrene/isoprene copolymer and hydrogenated styrene/butadiene copolymer	60-70 (65)
	Isododecane	3-12 (4)
	Hydrogenated polydecene	5-10 (7,5)
B	Trimethylpentanediol/adipic acid/glycerin copolymer	15-25 (20)
C	Polyethylene	0.5-1.5 (0.5)
D	Maltrin	1-5 (2)
E	Preservatives	0.5-1 (0,8)
	Fragrance	0.5-1 (0,8)
	Total	100.0

The procedure for formulating Complex IV is according to example

- 5 4. The figures in brackets are a specific formula, also in the  
 following examples.

Example 7 Skin protection creme

There was prepared a basic skin protective cream with the

- 10 following formula:

Phase	Ingredients	% (wt./wt.)
A	Water	75-85
	Propylene glycol	2-8
	Glycereth-7 triacetate	1-5
	PEG/PPG-4/12 dimethicone	0.3-1
B	Polyacrylamide	0.3-1.5
	C13-14 isoparaffin	0.1-1
	Laureth-7	0.1-0.5
	Dimethicone	5-10
	Isohexadecane	1-5
C	Water	1-5
	Triethanolamine 99%	0.1-0.5
D	Preservatives	0.3-1
	Fragrance	0.3-1
	UV absorber	3-8
	Total	100.0

The procedure for formulating the basic cream is the following:

The ingredients of Phase A are added into a clean, dry, stain-  
 5 less steel kettle equipped with a mixer. With slow mixing, one begins to heat the batch to 75°C and maintains temperature until batch is uniform. In a separate stainless steel vessel, the ingredients of Phase B are premixed and the batch is heated to 75°C until uniform. Phase B is added to Phase A with moderate to  
 10 high mixing speed. While maintain batch temperature at 75°C, mixing is continued for 20 minutes or longer until the batch is uniform. The heating is discontinued and one began to cool the batch to 50°C. When batch temperature reaches 50°C, phase C is added to the main batch kettle. Mixing well until batch is  
 15 uniform and homogeneous followed. The ingredients of Phase D are added to the main batch kettle until uniform and homogeneous.

With the basic cream ingredients, 30% of the climaproof complex IV was added. After that a test according to comparative test 2  
 20 followed.

**Test Results:**

Table 3

Climaproof Film Protection:

retained dye (%) in protective film

30% complex IV	No complex
A	B
57.6 ± 7.3	0.3 ± 2.2

The results show that with complex, about 5 times of protection  
 25 was received in comparing to the one without complex.

**Example 8 Climaproof complex V**

Viscosity = 400,000-800,000 Pa.s (cps)

Phase	Ingredients	% (wt./wt.)
A	Isononyl isononanoate and ethylene/propylene/styrene copolymer, and butylenes/ethylene/styrene copolymer	35-50 (40)
	Hydrogenated polydecene	20-35 (28)
B	Adipic acid/diethylene glycol/glycerin copolymer	15-25 (20)
	Isopropyl palmitate	2-8 (5)
C	Synthetic wax	1-5 (3)
D	Xanthan gum and guar gum	1-5 (3)
E	Preservatives	0.5-1 (0.8)
	Fragrance	0.5-1 (0.2)
	Total	100.0

- 5 The procedure for formulating the complex is according to example 6.

**Example 9 Sensual body wash**

- There was prepared a basic sensual body wash. Formula of basic  
10 body wash is following:

Phase	Ingredients	% (wt./wt. )
A	Water	65-80
	Glycerine	1-5
	Propylene glycol	0.5-3
	Sodium laureth sulfate	10-20
	Sodium lauryl sulfate	1-3
	Coco-betaine	1-5
	PPG-1-PEG-9 lauryl glycol ether	0.5-5
	PEG-7 glycercyl cocoate	0.5-5
	PEG-55 propylene glycol oleate	0.5-5
B	Sodium chloride	0.5-5
	Citric acid (adjusted pH to 5.5-6.0)	q.s.
C	Preservatives	0.3-1
	Fragrance	0.3-1
	UV absorber	4-12
	Total	100.0

The ingredients of Phase A are added into a clean, dry, stainless steel kettle equipped with a mixer. With slow mixing one begins to heat the batch to 65-70°C and maintains the temperature 5 until the batch is uniform. Phase B is added to Phase A with slow to moderate mixing speed and the batch is mixed for 20 minutes or longer until uniform. The heating is discontinued and one begins to cool the batch to 50°C. When batch temperature reaches 50°C, phase C is added to the main batch kettle. Mixing 10 well until batch is uniform and homogeneous followed.

With the basic body wash ingredients, 30% of the climaproof complex V was added. After that a test according to comparative test 2 followed.

15

**Test Results:**

Table 4

Climaproof Film Protection:

retained dye (%) in protective film

30% complex V	No complex
A	B
33.6 ± 12.7	8.1 ± 2.7

With complex, about 4 times of protection was received in comparing to the one without complex.

20

Example 10 Complex VI

Viscosity = 50,000-90,000 Pa.s (cps)

Phase	Ingredients	% (wt./wt.)
A	Isopropyl palmitate, ethylene/propylene/styrene copolymer, and butylenes/ethylene/styrene copolymer	40-50 (45)
	Isododecane	25-35 (30)
B	Trimethylpentanediol/adipic acid/glycerine copolymer	15-25 (20)
C	Synthetic wax	2.5-8 (2)
D	Nature cotton powder	1-5 (2)
E	Preservatives	0.3-1 (0.8)
	Fragrance	0.3-1 (0.2)
	Total	100.0

The Procedure for formulating Complex is according to example 6.

#### Example 11 Sunscreen with SPF20

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Phase	Ingredients	% (wt./wt.)
A	Water	55-65
	Propylene glycol	2-8
	Sodium polyacrylate	1-5
	Tween 60	1-5
B	Ethylhexyl methoxy cinnamate	6-7.5
	Benzophenone-3	3.5-4.5
	Ethylhexyl salicylate	4.5-5.5
	Octocrylene	6-7.5
	PPG-15 stearyl ether	1-5
	Alkyl siloxane wax	1-5
	Hexyl laurate	0.5-3
	Polyglyceryl-4 isostearate	0.5-3
	Cetyl PEG/PPG-70/1 dimethicone	0.5-3
	Trilaureth-4 phosphate	1-5
	Dimethicone	1-10
C	Preservatives	0.3-1
	Fragrance	0.3-1
	UV absorber	q.s.
	Total	100.0

The procedure for formulating the basic sunscreen ingredients is the following:

- 10 The ingredients of Phase A are added into a clean, dry, stain-less steel kettle equipped with a mixer. With slow mixing, one begins to heat batch to 65-70°C and maintains temperature until

batch is uniform. In a separate stainless steel vessel, the ingredients of Phase B are premixed and the batch is heated to 65°C until uniform. Phase B is added to Phase A with moderate to high mixing speed. While maintain batch temperature at 65°C, one continues to mix for 20 minutes or longer until the batch is uniform. The heating is discontinued and one begins to cool the batch to 50°C. When batch temperature reaches 50°C, phase C is added to the main batch kettle. Mixing well until batch is uniform and homogeneous followed.

10

With the basic cream ingredients, 30% of the climaproof complex VI was added. After that a test according to comparative test 2 followed.

### 15 Test Results:

Table 5  
Climaproof Film Protection:  
retained dye (%) in protective film

30% complex VI	No complex
A	B
49.3 ± 13.5	19.4 ± 11.3

With complex, about 2.5 times of protection was received in comparing to the one without complex.

20 Preferred viscosities for the climaproof complex of the invention are in the range of 50,000 und 500,000 Pa.s, measured according to the Brookfield method with spindles TC/TD/TE at 25°C and in the range of 50-75 % of the spindle speeds.

25